

## Material: BS 3100 Grade 332C15

### Standard Specification for Steel Castings for General Engineering Purposes

**Group:** Ferrous Stainless Steel Alloys

**Sub Group:** BS 3100 Grade 332C15 Steel Castings for General Engineering Purposes

**Application:** Intended for Valve, Pump, General Engineering, Automotive and Other Industries

**Grade Belongs to the Industry:** Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.080 max.	As Cast or Annealing or Normalizing or Hardening and Tempering	
Silicon	Si %	1.500 max.		
Manganese	Mn %	1.500 max.		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.040 max.		
Chromium	Cr %	21.000 - 27.000		
Molybdenum	Mo %	1.750 - 3.000		
Nickel	Ni %	4.000 - 7.000		
Other	Ot %	0.100 - 0.250		
Iron	Fe %	Balance	Mechanical Properties	
-	-	-	Tensile Strength in Mpa	640 min.
-	-	-	Yield Strength in Mpa	430 min.
-	-	-	Elongation in %	30 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-	-	Impact in Joule	25 J @ RT

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
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